



Recommended settings

PlantWave (20µm)

Cushion Type	Recommended Temperature [°F]			Recommended Air Volume			Blowing Time		
	26ft/min	39ft/min	66ft/min	26ft/min	39ft/min	66ft/min	26ft/min	39ft/min	66ft/min
	°F	°F	°F						
7.1	248-266	248-266	302-320	20-35	30-40	30-40	0	0	0
7.2	248-266	248-266	302-320	20-35	30-45	35-50	0	0	0
7.3	248-266	248-266	302-320	20-35	35-50	35-50	+0,5	+0,3	+0,1
7.4S	248-266	248-266	302-320	25-40	35-50	35-50	+0,5	+0,3	+0,1
7.5S	248-266	248-266	302-320	45-60	40-60	45-65	+0,5	+0,3	+0,1
8.1*	248-266	248-266	-	45-55	60-80	-	0	0	-
8.2*	248-266	248-266	-	45-55	60-80	-	0	0	-
8.3**	248-266	248-266	302-320	60-70	70-90	80-95	0	0	-0,1
8.4*	248-266	248-266	302-320	60-70	70-90	80-95	0	-0,3	-0,1
8.5**	248-266	248-266	302-320	60-70	75-95	90-100	0	-0,3	-0,1
8.6**	248-266	248-266	302-320	60-70	75-95	90-100	0	-0,3	-0,3
8.3 XL**)**	248-266	248-266	-	90-100	100	-	-0,3	-0,3	-

*Recommended speed: 39ft/min ** Guiding pins recommended *** Recommended speed: 26ft/min

Approx. change of blade and PTFE belt			
	Blade	Ceramic Blade	PTFE belt (brown)
PaperWave	5.000ft	200.000ft	10.000ft
PlantWave, Light, EcoWave-100	16.500ft	-	65.000ft
PolyWave, Flex, ESD, EcoWave-50 (20µm)	50.000ft	-	50.000ft
Heavy Duty	8.500ft	-	16.500ft

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.